PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339756-1	A		-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339756-1	A		-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339756-7	A		-	-	-	SPARE PARTS KIT

CRIMP DATA ESCUBEDO TERMINAL AMP CRIMP SPECS

TERMINAL NAME: RING TONGUE

CRIMP	SIZE	TYPE	RANGE
WIRE	5.08 [.200 IN]	F	2.50mm² - 6.00mm²
INSUL	7.11 [.280 IN]	F	3.80-5.00 [.150-.197 IN]

WIRE STRIP LENGTH
5.80-6.60 [.228-.260 IN]

APPL INSTRUCTION
408-8323

TERMINAL	-	-	FEED
APPL SPEC	NONE	-	33.00 [1.299 IN]

TERMINALS APPLIED

AMP PN	MFR PN	AMP PN	MFR PN	-
1572590-1	3560.00	1572590-5	3562.00	-
1572590-2	3560.02	1572590-6	3562.02	-
1572590-3	3560.30	1572590-7	3562.30	-
1572590-4	3560.32	1572590-8	3562.32	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

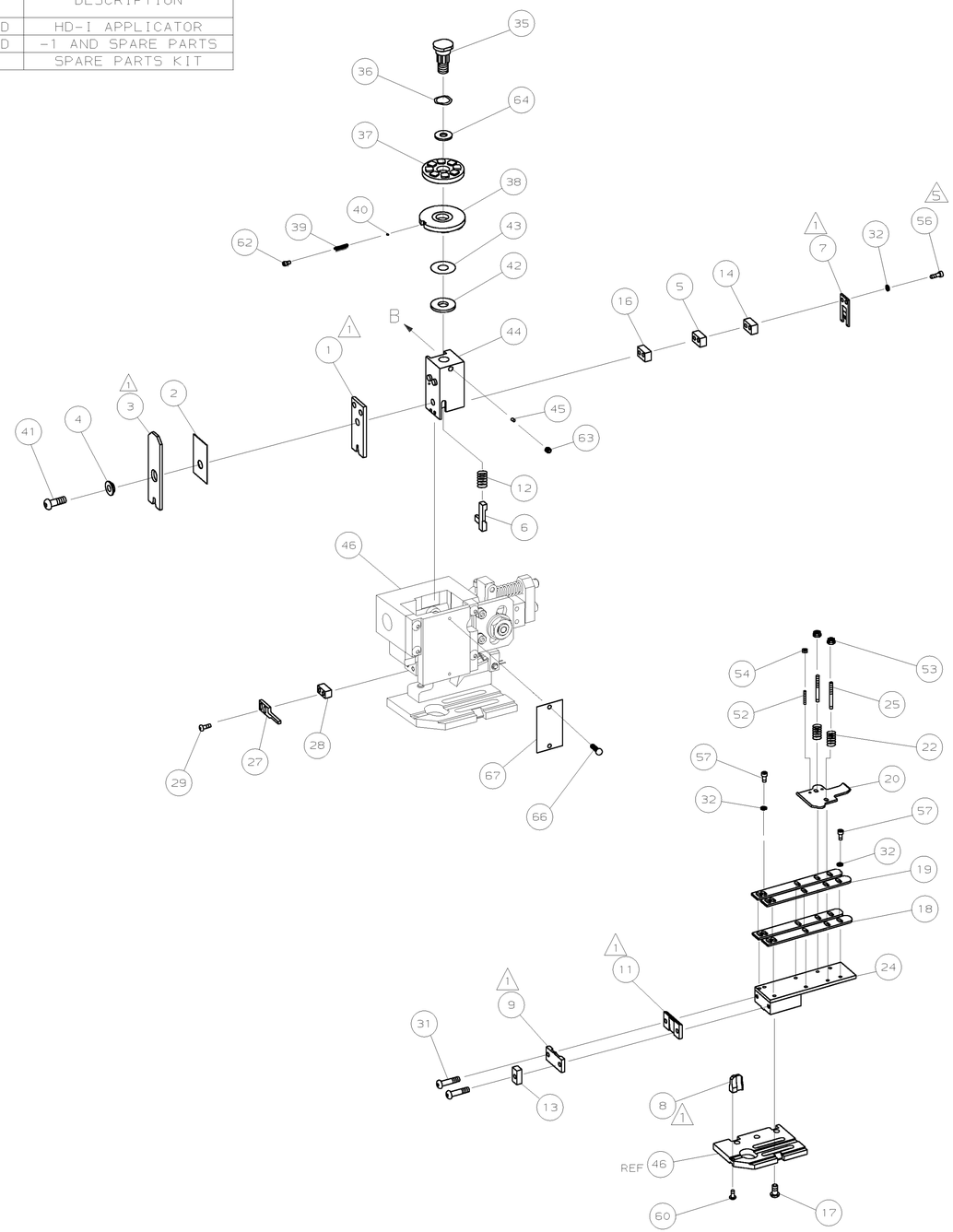
WIRE SIZE mm² AWG	CRIMP HEIGHT △4	PIN PN AND LENGTH [IN]
6.00mm²	3.28 ±0.05 [.129 ±.002 IN]	6-354778-8 [.2835]
4.00mm²	2.95 ±0.05 [.116 ±.002 IN]	9-354778-7 [.2980]
2.50mm²	2.72 ±0.05 [.107 ±.002 IN]	1-354779-8 [.3080]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

△1 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△4 CRIMP DATA CALCULATED BY TYCO LTD.

△5 CUT TO LENGTH AT ASSEMBLY.



					73
-	1	1	1339756	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
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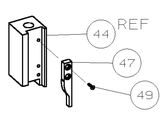
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
					58
-	6	6	1-18023-1	SCR,SHC(M4X10)STRIP GUIDE	57
-	2	2	1-18023-5	SCR,SHC(M4X25)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1333260-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1-690124-3	WASHER, RAM	42
-	1	1	992285-2	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	8	8	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	4-18024-7	SCR,BHC(M4X25)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	2-690451-8	SPACER, STRIPPER	28
-	1	1	2-576128-2	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
					23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
-	2	2	1338663-5	GUIDE, UPPER STRIP	19
-	2	2	1333253-7	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
-	1	1	1-240641-7	SPACER, SLUG BLADE	14
-	1	1	690481-1	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
△1 -	1	1	240644-1	PLATE, REAR SHEAR	11
					10
△1 -	1	1	690482-4	PLATE, FRONT SHEAR	9
△1 1	2	1	2-1333223-8	ANVIL	8
△1 -	1	1	690474-4	BLADE, SLUG	7
-	1	1	7-455892-7	HOLD DOWN, TERMINAL	6
-	1	1	4-240641-4	SPACER, SLUG BLADE	5
-	1	1	238009-7	SPACER, BLOCK CRIMPER	4
△1 1	2	1	5-456134-6	CRIMPER, INSULATION	3
-	1	1	1-455888-5	SPACER, CRIMPER	2
△1 1	2	1	1752057-4	CRIMPER, WIRE	1
	-77	-71	-1	PART NO / DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
QTY REQD PER ASSY				PARTS LIST	

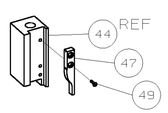
VIEW B ROTATED 180°

POST-FEED 40 mm STROKE



LEADMAKER OR BENCH G

POST-FEED 30 mm STROKE



K TERMINATOR BENCH MACHINE

LOC A
DIST 66

P F	LTR	REVISION RECORD	APP	DATE
	A	SEE ECN 015A-0794-04	LJL	06OCT04

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±-
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL -	HT TR -	FIN -
DR L.LOFTHOUSE 21SEP04	APP F.BACKHURST 21SEP04	AMP Tyco Electronics Harrisburg, PA 17105-3608
CHK -	REL L.LOFTHOUSE 18OCT04	

NAME END FEED HD-I APPLICATOR
MACHINE REF HD-I APPL
SCALE - | D | DWG NO 1339756 | SHEET 1 OF 1 | REV A
CAGE CODE 00779
CUSTOMER AND ASSEMBLY DRAWING
RESTRICTED TO -

LAYOUT 1339756
SET UP GAGE 458638-3

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